

1. INTRODUCTION

MA Series green type capacitors are manufactured by using green materials without lead and cadmium. These capacitors feature series connection of multi-layer capacitor units in a MLCC to realize high voltage performance. Reliable performances are built-in through exact formulation of dielectric powders, preparation of conductive paste, advanced automatic manufacturing, and strict quality control to assure excellent control in dielectric thickness, electrode integrity, and electrode-to-termination continuity.

2. FEATURES

- a. Special interior design offers high voltage rating in a given case size.
- b. High reliability and stability.
- c. RoHS compliant

3. APPLICATIONS

- a. DC to DC converter.
- b. High voltage coupling/DC blocking.
- c. Back-lighting inverters.
- d. LAN/WLAN interface.
- e. Modem.
- f. Power supplies.

4.HOW TO ORDER

<u>MA</u>	<u>1808</u>	<u>XR</u>	-	<u>102</u>	<u>K</u>	-	<u>302</u>	<u>ER</u>	<u>G</u>
<u>PDC Family</u>	<u>Size</u>	<u>Dielectric</u>		<u>Capacitance</u>	<u>Tolerance</u>		<u>Rated voltage</u>	<u>Packaging</u>	<u>Control Code</u>
	Inch (mm) 1206 (3216) 1210 (3225) 1808 (4520) 1812 (4532) 2220 (5750) 2225 (5763)	CG: C0G XR: X7R		Two significant digits followed by no. of zeros. And R is in place of decimal point. eg.: R47=0.47pF 0R5=0.5pF 1R0=1.0pF 100=10x10 ⁰ =10pF	B =±0.1pF C =±0.25pF D =±0.5pF F =±1% G =±2% J =±5% K =±10% M =±20%		Two significant digits followed by no. of zeros. And R is in place of decimal point. 102 = 1000 VDC 202 = 2000 VDC 302 = 3000 VDC	PR: Tpaе and Reel, Paper Tape ER: Tape and Reel, Embossed Tape No Code: Bulk	G: RoHS compliant

5. EXTERNAL DIMENSIONS

Size Inch (mm)	L (mm)	W (mm)	Tmax (mm)	M _B min (mm)
1206 (3216)	3.20±0.20	1.60±0.20	1.80	0.30
1210 (3225)	3.20±0.40	2.50±0.30	2.80	0.30
1808 (4520)	4.50±0.40	2.00±0.20	2.20	0.26
1812 (4532)	4.50±0.40	3.20±0.30	2.80	0.26
1825 (4563)	4.60±0.30	6.30±0.40	3.00	0.26
2220 (5750)	5.70±0.40	5.00±0.40	3.00	0.30
2225 (5763)	5.70±0.40	6.30±0.40	3.00	0.30

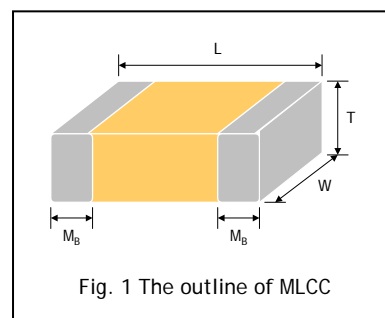


Fig. 1 The outline of MLCC

6. GENERAL ELECTRICAL DATA

Dielectric	NPO		X7R	
	Size	1206, 1210, 1808, 1812		1206, 1210, 1812, 1808, 1825, 2220, 2225
Rated voltage (WVDC)	1KV, 2KV, 3KV		1KV, 2KV, 3KV	
Capacitance range*	1KV	1.5pF ~ 2.2nF	1KV	150pF ~ 56nF
	2KV	1.5pF ~ 1.2nF	2KV	150pF ~ 12nF
	3KV	2.2pF ~ 470pF	3KV	150pF ~ 3.9nF
Capacitance tolerance	Cap≤5pF: B (±0.1pF), C (±0.25pF) 5pF<Cap<10pF: C (±0.25pF), D (±0.5pF) Cap≥10pF: F (±1%), G (±2%), J (±5%), K (±10%)		J (±5%), K (±10%), M (±20%)	
Tan δ*	Cap<30pF: Q≥400+20C Cap≥30pF: Q≥1000		≤2.5%	
Insulation resistance at 500Vdc for 60 seconds	≥100GΩ or R·C≥1000 whichever is smaller		≥10GΩ or R·C≥500Ω·F whichever is smaller	
Operating temperature	-55 to +125°C			
Temperature coefficient	±30ppm /		±15%	
Termination	Ag/Ni/Sn (lead-free termination)			

* Measured at the condition of 30~70% related humidity.

NPO: Apply 1.0±0.2Vrms, 1.0MHz±10% for Cap≤1000pF and 1.0±0.2Vrms, 1.0kHz±10% for Cap>1000pF, 25°C at ambient temperature

X7R: Apply 1.0±0.2Vrms, 1.0kHz±10%, at 25°C ambient temperature.

7. CAPACITANCE RANGE

7-1. NP0 Dielectric

DIELECTRIC		NP0 (C0G)											
SIZE		1206			1210			1808			1812		
RATED VOLTAGE (VDC)		1000	2000	3000	1000	2000	3000	1000	2000	3000	1000	2000	3000
Capacitance	1.5pF (1R5)												
	1.8pF (1R8)												
	2.2pF (2R2)												
	2.7pF (2R7)												
	3.3pF (3R3)												
	3.9pF (3R9)												
	4.7pF (4R7)												
	5.6pF (5R6)												
	6.8pF (6R8)												
	8.2pF (8R2)												
	10pF (100)												
	12pF (120)												
	15pF (150)												
	18pF (180)												
	22pF (220)												
	27pF (270)												
	33pF (330)												
	39pF (390)												
	47pF (470)												
	56pF (560)												
	68pF (680)												
	82pF (820)												
	100pF (101)												
	120pF (121)												
	150pF (151)												
	180pF (181)												
	220pF (221)												
	270pF (271)												
	330pF (331)												
	390pF (391)												
	470pF (471)												
	560pF (561)												
	680pF (681)												
	820pF (821)												
1,000pF (102)													
1,200pF (122)													
1,500pF (152)													
1,800pF (182)													
2,200pF (222)													
2,700pF (272)													
3,300pF (332)													
3,900pF (392)													
4,700pF (472)													
5,600pF (562)													
6,800pF (682)													
8,200pF (822)													
0.010μF (103)													

7.2 X7R Dielectric

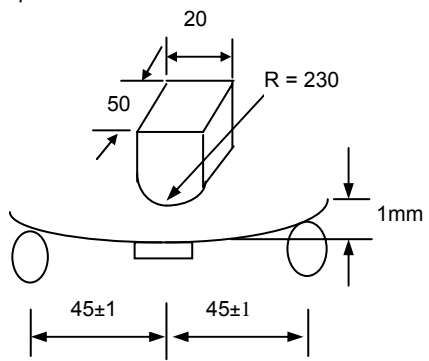
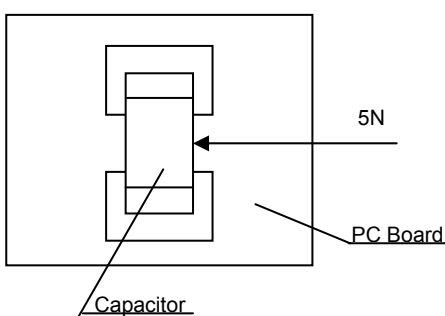
DIELECTRIC		X7R									
SIZE		1206		1210		1808			1812		
RATED VOLTAGE (VDC)		1000	2000	1000	2000	1000	2000	3000	1000	2000	3000
Capacitance	100pF (101)										
	120pF (121)										
	150pF (151)										
	180pF (181)										
	220pF (221)										
	270pF (271)										
	330pF (331)										
	390pF (391)										
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	6,800pF (682)										
	8,200pF (822)										
	0.010μF (103)										
	0.012μF (123)										
	0.015μF (153)										
	0.018μF (183)										
	0.022μF (223)										
	0.027μF (273)										
	0.033μF (333)										

DIELECTRIC		X7R								
SIZE		1825			2220			2225		
RATED VOLTAGE (VDC)		1000	2000	3000	1000	2000	3000	1000	2000	3000
Capacitance	1,000pF (102)									
	1,200pF (122)									
	1,500pF (152)									
	1,800pF (182)									
	2,200pF (222)									
	2,700pF (272)									
	3,300pF (332)									
	3,900pF (392)									
	4,700pF (472)									
	5,600pF (562)									
	6,800pF (682)									
	8,200pF (822)									
	0.010μF (103)									
	0.012μF (123)									
	0.015μF (153)									
	0.018μF (183)									
	0.022μF (223)									
	0.027μF (273)									
	0.033μF (333)									
	0.039μF (393)									
	0.047μF (473)									
	0.056μF (563)									
	0.068μF (683)									
0.082μF (823)										
0.10μF (104)										

8.RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements															
1.	Visual and Mechanical	---	* No remarkable defect. * Dimensions to conform to individual specification sheet.															
2.	Capacitance	Class I: (NP0)	* Shall not exceed the limits given in the detailed spec.															
3.	Q/ D.F. (Dissipation Factor)	Cap \leq 1000pF, 1.0 \pm 0.2Vrms, 1MHz \pm 10% Cap $>$ 1000pF, 1.0 \pm 0.2Vrms, 1KHz \pm 10% Class II: (X7R) 1.0 \pm 0.2Vrms, 1kHz \pm 10%	NP0: Cap \geq 30pF, Q \geq 1000; Cap $<$ 30pF, Q \geq 400+20C X7R: \leq 2.5%															
4.	Temperature Coefficient	With no electrical load. <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>T.C.</th> <th>Operating Temp</th> </tr> </thead> <tbody> <tr> <td>NP0</td> <td>-55~125°C at 25°C</td> </tr> <tr> <td>X7R</td> <td>-55~125°C at 25°C</td> </tr> </tbody> </table>	T.C.	Operating Temp	NP0	-55~125°C at 25°C	X7R	-55~125°C at 25°C	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>T.C.</th> <th>Capacitance Change</th> </tr> </thead> <tbody> <tr> <td>NP0</td> <td>Within \pm30ppm/°C</td> </tr> <tr> <td>X7R</td> <td>Within \pm15%</td> </tr> </tbody> </table>	T.C.	Capacitance Change	NP0	Within \pm 30ppm/°C	X7R	Within \pm 15%			
T.C.	Operating Temp																	
NP0	-55~125°C at 25°C																	
X7R	-55~125°C at 25°C																	
T.C.	Capacitance Change																	
NP0	Within \pm 30ppm/°C																	
X7R	Within \pm 15%																	
5.	Insulation Resistance	* To apply voltage at 500VDC for 60 sec.	Class I (NP0) : \geq 100G Ω or Rx $C \geq$ 1000 Ω -F whichever is smaller. Class II (X7R) : \geq 10G Ω or Rx $C \geq$ 500 Ω -F whichever is smaller.															
6.	Dielectric Strength	* To apply voltage: 1.2 times of U _R * Duration: 1 to 5 sec.	* No evidence of damage or flashover during test.															
7.	Solderability	* Solder temperature: 235 \pm 5°C * Dipping time: 5 \pm 0.5 sec.	75% min. coverage of all metalized area.															
8.	Resistance to Soldering Heat	* Solder temperature: 260 \pm 5°C * Dipping time: 10 \pm 1 sec * Preheating: 120 to 150°C for 1 minute before immerse the capacitor in a eutectic solder. * Before initial measurement (Class II only): Perform 150+0/-10°C for 1 hr and then set for 48 \pm 4 hrs at room temp. * Measurement to be made after keeping at room temp. for 24 \pm 2hrs (Class I) or 48 \pm 4 hrs (Class II).	* No remarkable damage. * Cap change: NP0: within \pm 2.5% or \pm 0.25pF whichever is larger. X7R: within \pm 7.5% * 25% max. leaching on each edge.															
9.	Temperature Cycle	* Conduct the five cycles according to the temperatures and time. <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Step</th> <th>Temp. (°C)</th> <th>Time (min.)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Min. operating temp. +0/-3</td> <td>30\pm3</td> </tr> <tr> <td>2</td> <td>Room temp.</td> <td>2~3</td> </tr> <tr> <td>3</td> <td>Max. operating temp. +3/-0</td> <td>30\pm3</td> </tr> <tr> <td>4</td> <td>Room temp.</td> <td>2~3</td> </tr> </tbody> </table> * Before initial measurement (Class II only): Perform 150+0/-10°C for 1 hr and then set for 48 \pm 4 hrs at room temp. * Measurement to be made after keeping at room temp. for 24 \pm 2 hrs (Class I) or 48 \pm 4 hrs (Class II).	Step	Temp. (°C)	Time (min.)	1	Min. operating temp. +0/-3	30 \pm 3	2	Room temp.	2~3	3	Max. operating temp. +3/-0	30 \pm 3	4	Room temp.	2~3	* No remarkable damage. * Cap change : NP0: within \pm 2.5% or \pm 0.25pF whichever is larger. X7R: within \pm 15% * Q/D.F.: NP0: \leq 2.0 \times Initial requirement X7R: \leq 1.5 \times Initial requirement * I.R. \geq 0.25 \times initial requirement
Step	Temp. (°C)	Time (min.)																
1	Min. operating temp. +0/-3	30 \pm 3																
2	Room temp.	2~3																
3	Max. operating temp. +3/-0	30 \pm 3																
4	Room temp.	2~3																
10.	Humidity (Damp Heat) Steady State	* Test temp.: 40 \pm 2°C * Humidity: 90~95% RH * Test time: 500+24/-0hrs. * Measurement to be made after keeping at room temp. for 24 \pm 2 hrs (Class I) or 48 \pm 4 hrs (Class II).	* No remarkable damage. * Cap change: NP0 within \pm 5% or \pm 2pF whichever is larger X7R within \pm 15% * Q/D.F Value: NP0: Cap \geq 30pF :Q \geq 350 10pF \leq Cap $<$ 30pF :Q \geq 275+2.5C Cap $<$ 10pF :Q \geq 200+10C X7R: \leq 7.0% * I.R.: \geq 1G Ω or Rx $C \geq$ 50 Ω -F whichever is smaller.															
11.	High Temperature Load (Endurance)	* Test temp.: NP0, X7R: 125 \pm 3°C * To apply voltage: 120% of rated voltage. * Test time: 1000+24/-0 hrs. * Measurement to be made after keeping at room temp. for 24 \pm 2 hrs (Class I) or 48 \pm 4 hrs (Class II).	* No remarkable damage. * Cap change: NP0: within \pm 3% or \pm 3pF whichever is larger. X7R: within \pm 20% * Q/D.F value: NP0: Cap \geq 30pF :Q \geq 350 10pF \leq Cap $<$ 30pF :Q \geq 275+2.5C Cap $<$ 10pF :Q \geq 200+10C X7R: \leq 7.0% * I.R.: \geq 10V, \geq 1G Ω or Rx $C \geq$ 50 Ω -F whichever is smaller.															

8.RELIABILITY TEST CONDITIONS AND REQUIREMENTS (Cont.)

No.	Item	Test Condition	Requirements
12.	Resistance to Flexure of Substrate	<p>* The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm per second until the deflection becomes 1 mm.</p> 	<p>* No remarkable damage. * Cap change : NP0 : within $\pm 10\%$ X7R : within $\pm 12.5\%$</p> <p>(This capacitance change means the change of capacitance under specified flexure of substrate from the capacitance measured before the test.)</p>
13.	Adhesive Strength of Termination	<p>* Capacitors mounted on a substrate. A force of 5N applied perpendicular to the place of substrate and parallel the line joining the center of terminations for 10 ± 1 sec.</p> 	<p>* No remarkable damage or removal of the terminations.</p>